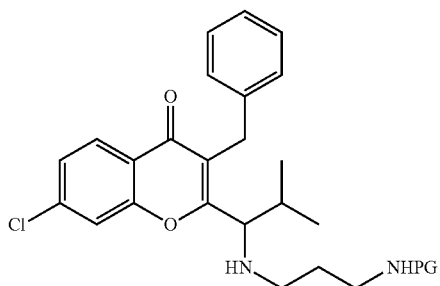
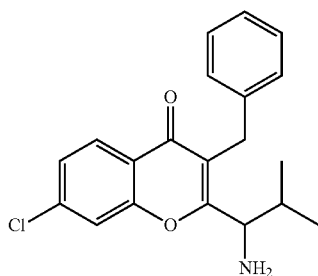


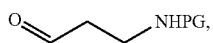
70. The process of claim 69, wherein the compound of Formula:



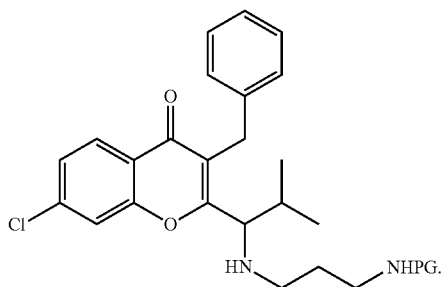
is prepared by contacting a compound of Formula:



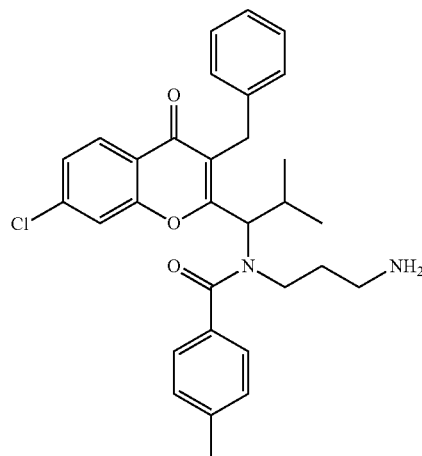
with an aldehyde of formula



where PG is a protecting group, in the presence of a reducing agent, under reaction conditions sufficient to form a compound of Formula:

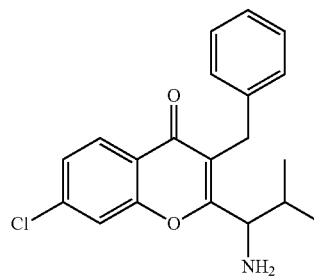


71. A process for preparing N-(3-aminopropyl)-N-[(R)-(1-(3-benzyl-7-chloro-4-oxo-4H-chromen-2-yl)-2-methylpropyl)-4-methyl-benzamide, represented by the Formula:

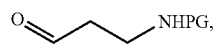


which process comprises:

a) contacting a compound of Formula:



with an aldehyde of formula



where PG is a protecting group, in the presence of a reducing agent, under reaction conditions sufficient to form a compound of Formula:

